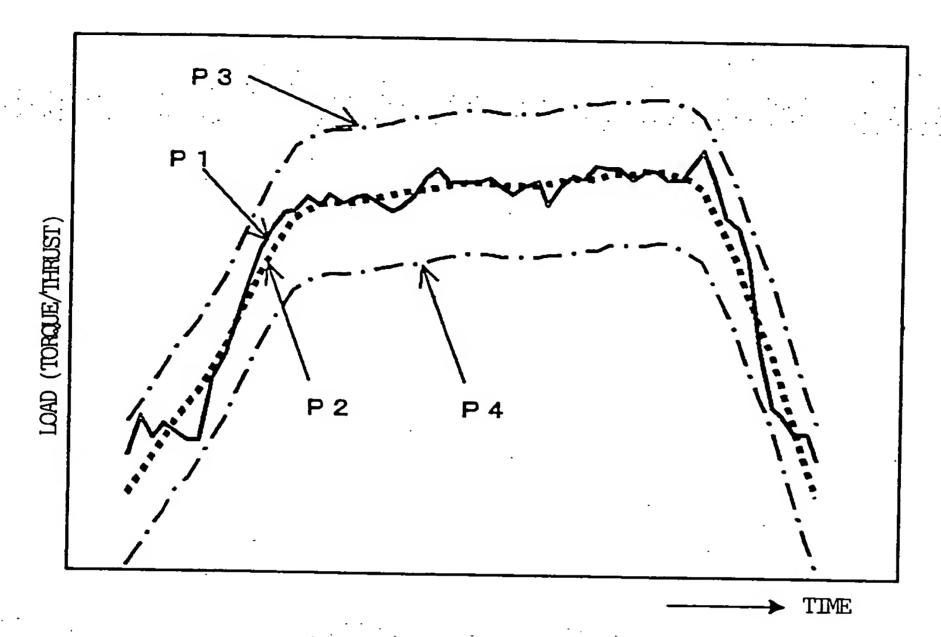
FIG. 1



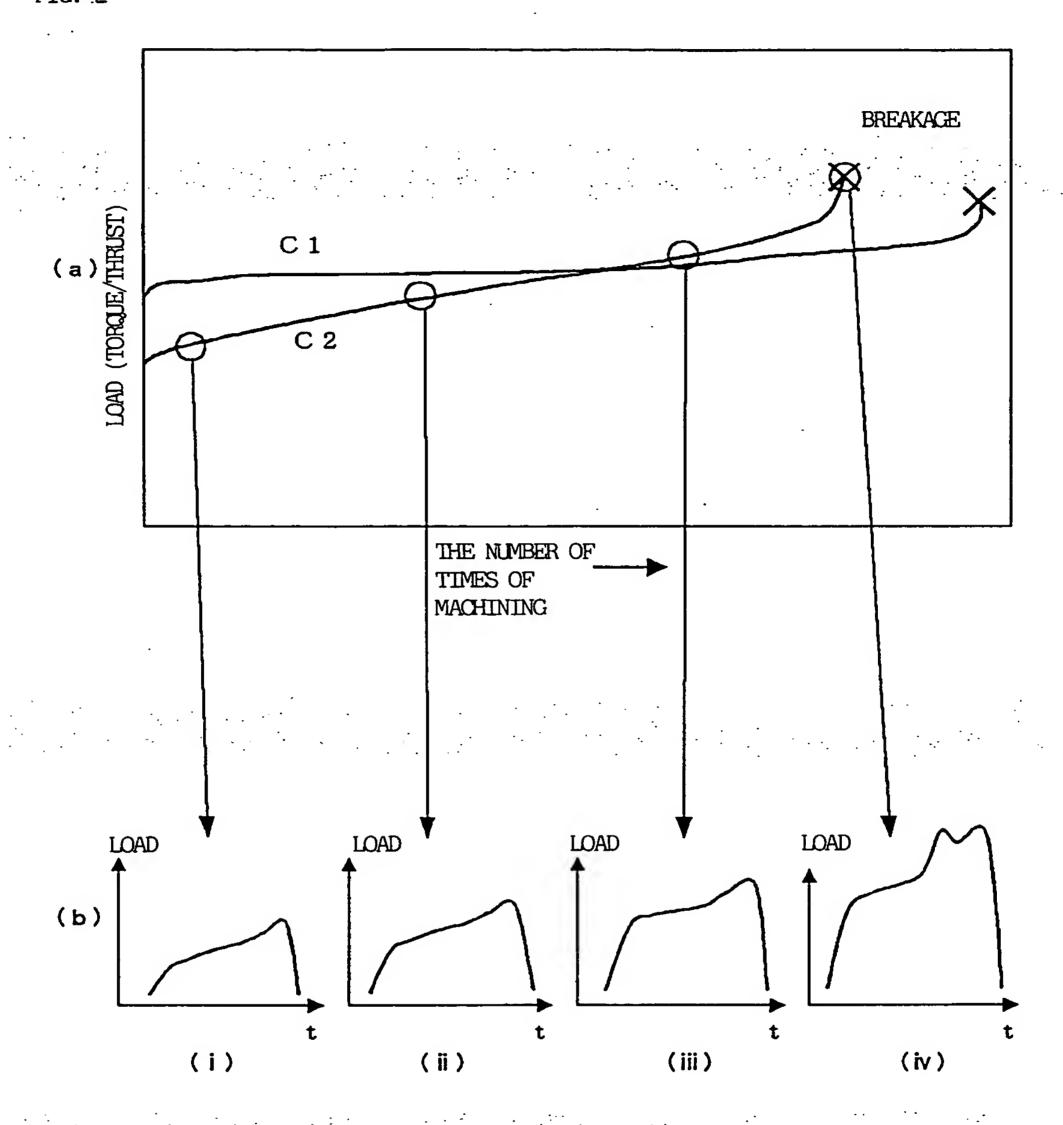
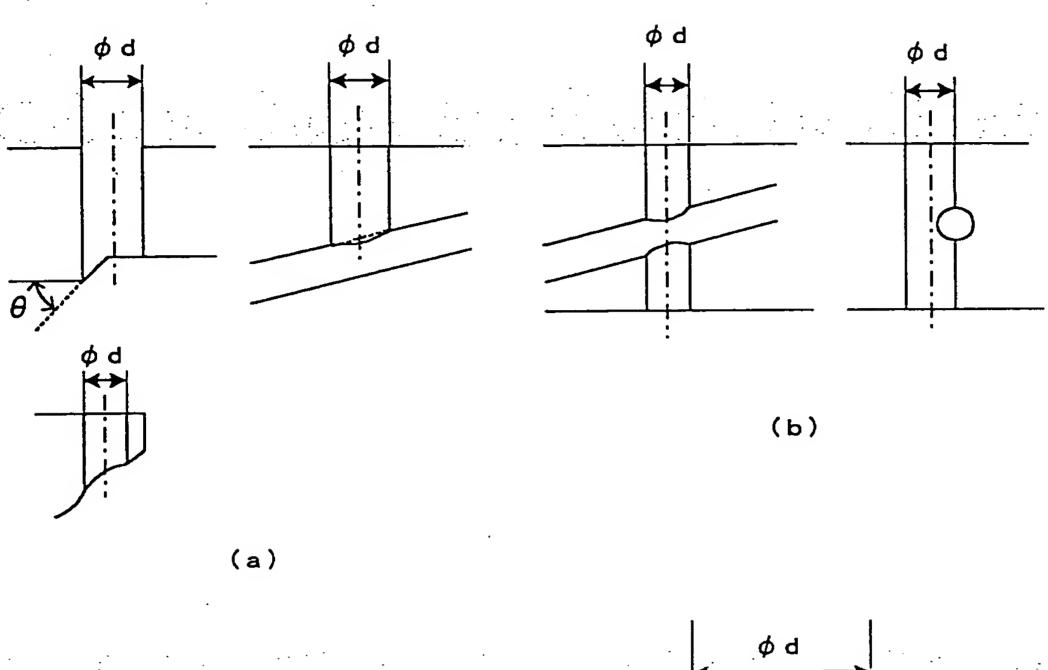
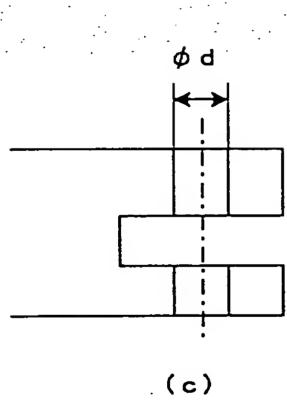
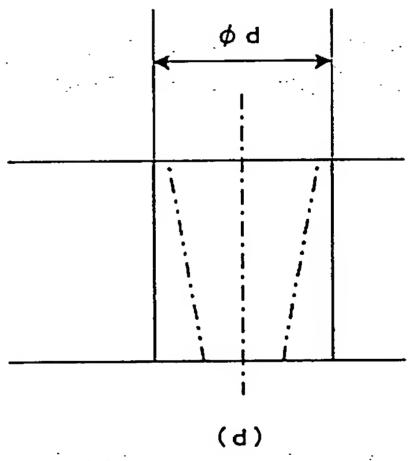


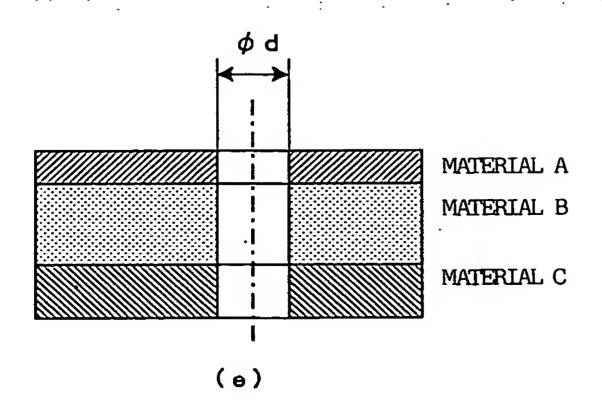
FIG. 3

£2. ..









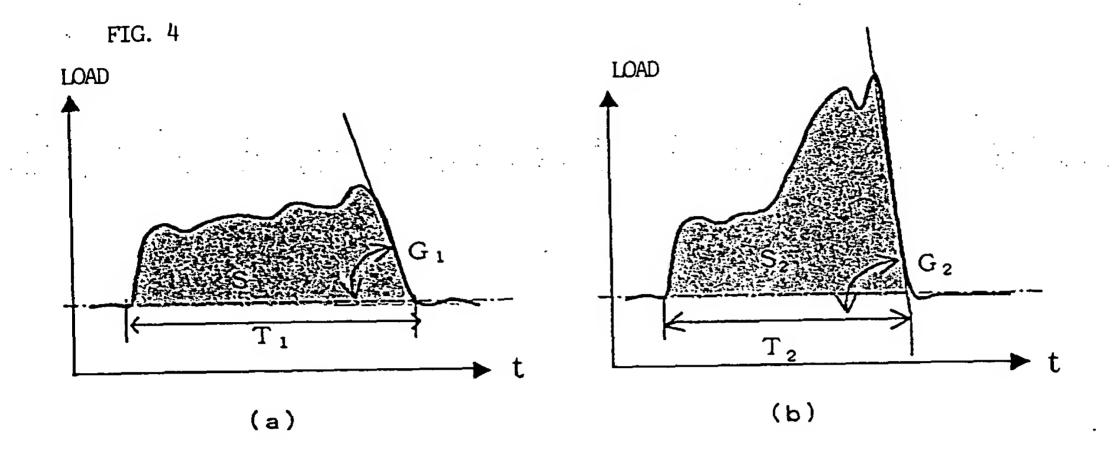


FIG. 5

÷:•. ..

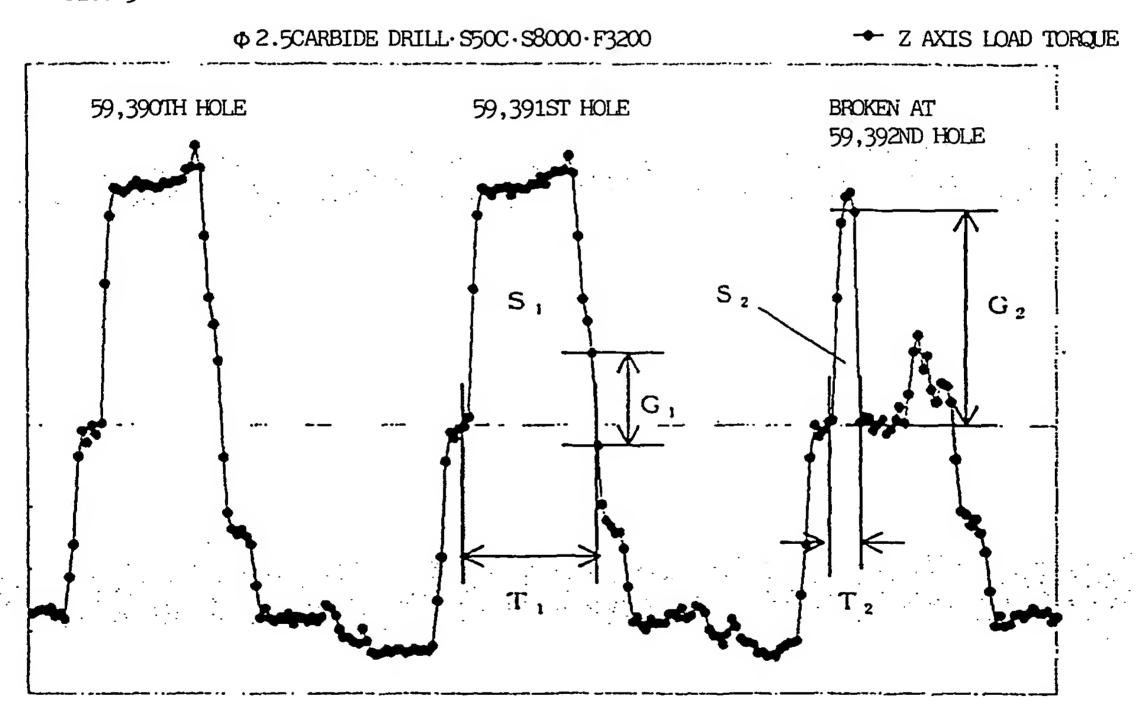
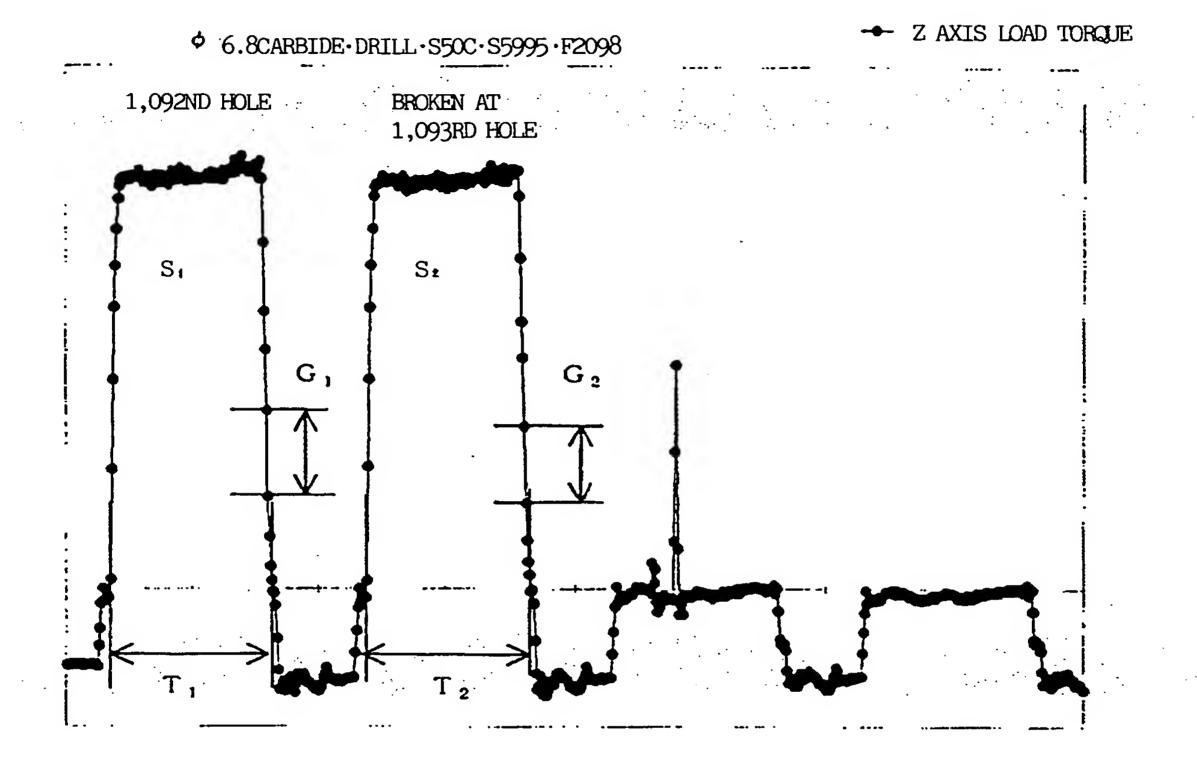


FIG. 6



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FIG. 7

Φ 3.3HICH-SPEED-STEEL DRILL·S5CC·S2895·F666

- X AXIS LOAD TORQUE

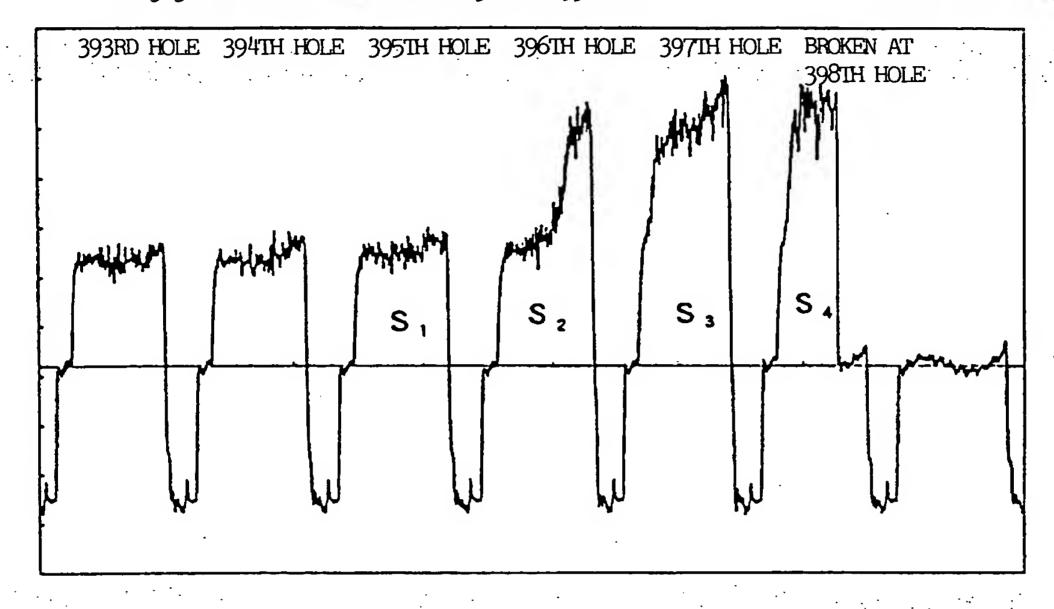
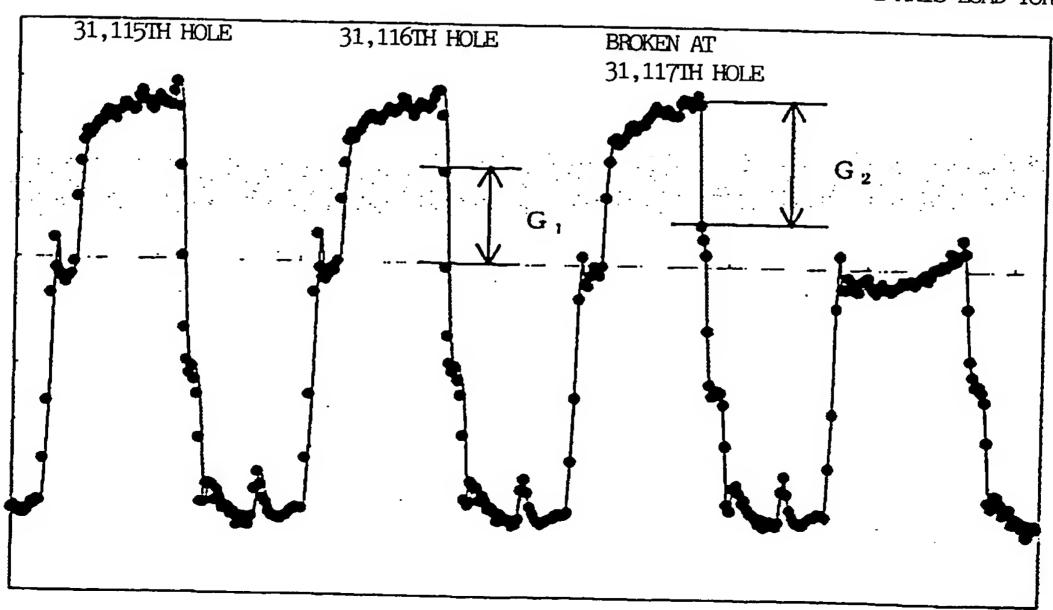


FIG. 8

φ 2.5CARBIDE DRILL.S50C.S7898.F3159

Z AXIS LOAD TORQUE



*:f. ..

